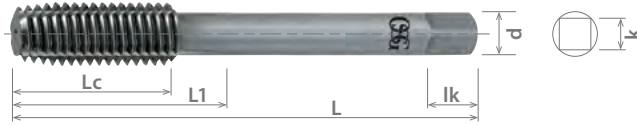




List 369

EXOCARB® OT-NRT, JIS



EDP Number	Thread Size	Thread Limit	Chamfer Type	Overall Length			Shank Diameter	Square Width	Square Length	Tap Drill Size	
				L (mm)	Lc (mm)	L1 (mm)				Min (mm)	Max (mm)
8315055	● M3 x 0.5	RH5	Bottom (2P)	46.00	10.00	19.00	4.00	3.20	6.00	2.75	2.80
8315061	● M4 x 0.7	RH6	Bottom (2P)	52.00	13.00	21.00	5.00	4.00	7.00	3.64	3.71
8315067	● M5 x 0.8	RH6	Bottom (2P)	60.00	15.90	23.90	5.50	4.50	7.00	4.59	4.67
8315073	● M6 x 1	RH7	Bottom (2P)	62.00	19.00	29.00	6.00	4.50	7.00	5.49	5.59
8315085	● M8 x 1.25	RH7	Bottom (2P)	70.00	22.00	-	6.20	5.00	8.00	7.36	7.49
8315103	● M10 x 1.25	RH7	Bottom (2P)	75.00	24.00	-	7.00	5.50	8.00	9.36	9.49
8315097	● M10 x 1.5	RH7	Bottom (2P)	75.00	24.00	-	7.00	5.50	8.00	9.24	9.39
8315127	● M12 x 1.25	RH7	Bottom (2P)	82.00	29.00	-	8.50	6.50	9.00	11.36	11.49
8315121	● M12 x 1.5	RH7	Bottom (2P)	82.00	29.00	-	8.50	6.50	9.00	11.24	11.39
8315115	● M12 x 1.75	RH8	Bottom (2P)	82.00	29.00	-	8.50	6.50	9.00	11.11	11.29

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked

Note: Other coatings are available upon request. See page 784 for tap drill recommendations.



P					M			K	N		S		H				
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel				
Carbon Steel			Alloy Steel	Die Steel					Aluminum		Nickel Alloy	Titanium					
Low	Medium	High			6061	7075	Casting		Inconel	6Al4V (30 HRC)							
1010	1035	1045	1065	4140	4340	300	400	17-4 PH	6061	7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
1018	1045	1065							○	○							
									65-150 SFM	50-120 SFM							

○ Good ○ Best

